MCJA Back to back type



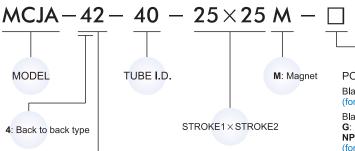


Specification

М	odel	MCJT										
Acting type		Do	Double acting / Single acting								cting	
Tube I.D. (n	Tube I.D. (mm)			20	25	32 40 50 63				80	100	
Port size	size M5×0.8 Rc				1/8	Rc1/4		Rc3/8				
Medium		Air										
Operating	Double acting	0.0	5~1	0.0	3~1			0.0	2~1			
pressure (MPa)	Single acting	0.2	!~1	0.1	5~1	(0.1~1	1		—		
Proof press	ure	1.5 MPa										
Ambient ter	nperature	-5~+60°C (No freezing)										
Available sp	beed range	50~500 mm/sec										
Sensor swit	ch (※)			RC	B, R	CE, F	RCE	1, RC)EP			

% RCB, RCE, RCE1, RDEP specification, please refer to page 8-8, 10, 15.

Order example



STYLE

		-	
Co	ode Symbol		Description
4	1		Double acting / Male thread
4	2		Double acting / Female thread
4	3		Single acting / Normally extended male thread
4	4		Single acting / Normally extended female thread
4	5		Single acting / Normally returned male thread
4	6		Single acting / Normally returned female thread

% Order example for special specification, refer to page 0-7.

PORT THREAD Blank: M5 × 0.8 (for ϕ 12~ ϕ 25) Blank: Rc thread G: G thread NPT: NPT thread (for ϕ 32~ ϕ 100)

Double acting - Table for standard stroke

Tube I.D.	Stroke (mm)	Max. stroke (without magnet)
φ 12,16	5, 10, 15, 20, 25, 30	300
φ 20,25,32 φ 40,50,63,80	5, 10, 15, 20, 25, 30, 35, 40, 45, 50	300
φ 100	5, 10, 15, 20, 25, 30, 35, 40, 45, 50	125

• Stroke out of specification is also available. Please consult us if stroke out of specification.

Single acting - Table for standard stroke

Tube I.D.	Stroke (mm)
φ 12, 16, 20, 25, 32, 40	5, 10, 15, 20, 25, 30
φ 50	5, 10, 15, 20

• Stroke out of specification is also available. Please consult us if stroke out of specification.



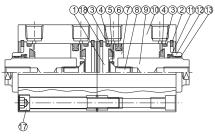
MCJA Back to back type Inside structure & Parts list **COMPACT CYLINDER**

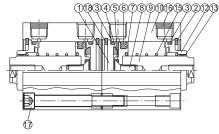


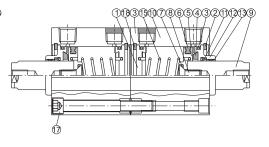
Double acting

Single acting Normally returned

Single acting Normally extended





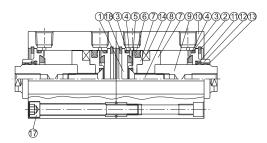


Seal kit

	Rod p	acking		Piston p	packing	Cover ring	Piston gasket
Acting	Double	Normally	Normally	Double	Single	Double action	Double action
type	action	returned	extended	action	action	Single action	Single action
QTY.	2	0	2	2	2	4	2
12	KSYR-6	_	KSYR-6	OPA-12	OPA-12	S-12	d4×w1
16	KSYR-6	_	KSYR-6	OPA-16	OPA-16	S-14	d4×w1
20	KSYR-8	—	KSYR-8	OPA-20	OPA-20	S-18	d6×w1
25	KSYR-10	_	KSYR-10	OPA-25	OPA-25	S-22	d8×w1
32	KSYR-12	_	KSYR-12	OPA-32	OPA-32	d28×w2	S-9
40	KSYR-16	_	KSYR-16	OPA-40	OPA-40	S-36	S-9
50	KSYR-20	—	KSYR-20	OPA-50	OPA-50	AS-31	S-16
63	KSYR-20	_	-	OPA-63	_	AS-35	S-16
80	ORA-25	_	-	OPA-80	_	AS-41	d20×w1
100	SDR-30	_		OPA-100	_	S-95	S-26

Double acting (with magnet)





Material

No.	Ti Part name	ube I.D.	12	16	20	25	32	40	50	63	80	100	Q'y	Component parts (inclusion)	Repair kits (inclusion)
1	Head cove	r				Alu	iminu	ım al	loy				2	•	
2	Snap ring(F	Front end)	SUS	Spring	g steel	รเ	JS		Spr	ing s	teel		2	•	
3	Cover ring						NE	BR					4	•	•
4	Cushion pa	acking	— NBR									4	•		
5	Piston gasl	ket					NE	BR					2	•	•
6	Piston pack	king					NE	BR					2	•	
7	Piston					Alu	iminu	ım al	loy				2	•	
8	Screw	magnet		SL	JS				SC	CM			2	•	
o	Sciew	Without magnet	SCM		SUS				SC	CM			2		
9	Piston rod	With magnet		SL	JS			Carbon steel							
9	FISIONTOU	Without magnet	รเ	JS			С	arbo	n ste	el			2		
10	Body					Alu	iminu	ım al	loy				2		
11	Rod packir	Vith magnet SUS SCM With magnet SUS SCM Without magnet SUS SCM Without magnet SUS Carbon steel Without magnet SUS Carbon steel Without magnet SUS Carbon steel Ver Aluminum alloy ver Aluminum alloy t ring Magnet material SWP		2 ^(*)	•										
12	Rod cover					Alu	iminu	ım al	loy				2	•	
13	Bush			— Bearing alloy								2	٠		
14	Magnet ring	g				Ма	gnet	mate	rial				2	•	
15	Spring		SWP —									2	٠		
16	Silencer				E	Brass	3				_		2	•	
17	Screw						SC	CM					2	•	
18	Snap ring(F	Rear end)			sus				Spr	ing s	teel		2	•	

i ≫ Single acting / Normally returned, Q'y=0.



Order example Component parts

Tube I.D.	Component parts
φ12	CP-MCJA-4-12(M)
φ16	CP-MCJA-4-16(M)
φ20	CP-MCJA-4-20(M)
φ25	CP-MCJA-4-25(M)
φ32	CP-MCJA-4-32(M)
φ40	CP-MCJA-4-40(M)
ϕ 50	CP-MCJA-4-50(M)
ϕ 63	CP-MCJA-4-63(M)
$\phi 80$	CP-MCJA-4-80(M)
φ 100	CP-MCJA-4-100(M)
	M: With magnat

M: With magnet

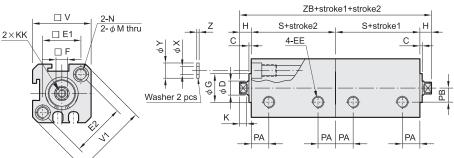
Repair kits

Tube I.D.	Repair kits
φ12	PS-MCJA-4-12
φ16	PS-MCJA-4-16
φ20	PS-MCJA-4-20
φ25	PS-MCJA-4-25
φ32	PS-MCJA-4-32
φ40	PS-MCJA-4-40
ϕ 50	PS-MCJA-4-50
$\phi 63$	PS-MCJA-4-63
$\phi 80$	PS-MCJA-4-80
φ 100	PS-MCJA-4-100

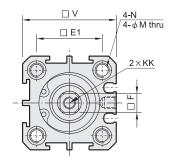


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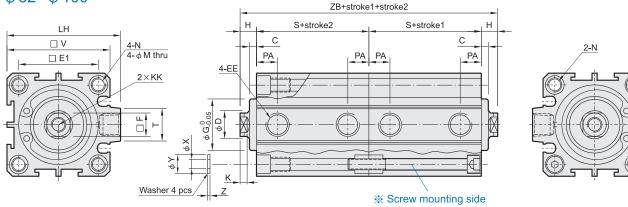
φ 12, φ 16



 ϕ 20, ϕ 25



 ϕ 32~ ϕ 100



Code Tube I.D.	С	D	EE	E1	E2	F	G	Н	κ	КК	LH	М	N	PA	PB
12	1	6	M5×0.8	16.3	23	5	11	5	3	$M3 \times 0.5 \times 6$ depth	-	4.3	ϕ 6.5 $ imes$ 4.5 depth,M5 $ imes$ 0.8 $ imes$ 7.5 depth	6.5	6
16	1.5	6	M5×0.8	19.8	28	5	11	5.5	3	$M3 \times 0.5 \times 6$ depth	-	4.3	$\phi6.5\! imes\!4.5$ depth \cdot M5 $ imes\!0.8\! imes\!7.5$ depth	7	6.5
20	1.5	8	M5×0.8	24	-	6	15	5.5	3	$M4 \times 0.7 \times 8$ depth	-	4.3	$\phi6.5\! imes\!4.5$ depth $$, M5 $\! imes\!0.8\! imes\!7.5$ depth	7.5	-
25	2	10	M5×0.8	28	-	8	17	6	3	$M5 \times 0.8 \times 10$ depth	-	5.1	ϕ 9 $ imes$ 7 depth,M6 $ imes$ 1.0 $ imes$ 10 depth	8	-
32	3	12	Rc1/8(<mark>⊛1</mark>)	34	I	10	22	7	3	M6 \times 1.0 \times 12 depth	48.5	5.1	ϕ 9 $ imes$ 7 depth \cdot M6 $ imes$ 1.0 $ imes$ 10 depth	9	-
40	3	16	Rc1/8(<u></u> *1)	40	-	14	28	7	3	M8 \times 1.25 \times 12 depth	56.5	6.9	ϕ 10.5 $ imes$ 8 depth,M8 $ imes$ 1.25 $ imes$ 12 depth	10	-
50	4	20	Rc1/4(<u>*</u> 2)	48	Ι	17	38	9	3	M10 $ imes$ 1.5 $ imes$ 15 depth	70	6.9	ϕ 11 \times 8.5 depth \cdot M8 \times 1.25 \times 16.5 depth	10	-
63	4	20	Rc1/4(<u>%</u> 2)	60	-	17	40	9	3	$M10\!\times\!1.5\!\times\!15~depth$	83	6.9	ϕ 11 $ imes$ 8.5 depth,M8 $ imes$ 1.25 $ imes$ 16.5 depth	12	-
80	5	25	Rc3/8(<u></u> 3)	74	-	22	45	11	4	M14 \times 1.5 \times 20 depth	102	10.5	ϕ 14 $ imes$ 10.5 depth \cdot M12 $ imes$ 1.75 $ imes$ 12 depth	13	-
100	5	30	Rc3/8(<u></u> 3)	90	-	27	55	12	4	M18 $ imes$ 1.5 $ imes$ 20 depth	122	12.3	ϕ 18.5 $ imes$ 13 depth,M14 $ imes$ 2 $ imes$ 17 depth	17	-

%1. Without magnet with stroke=5mm, EE=M5×0.8%2. Without magnet with stroke=5mm, EE=Rc1/8

Without magnet Magnet Code Т ۷ **V1** Х Υ Ζ Tube I.D. S ZΒ S ZΒ 12 25 32 3.2 6.3 1 17 44 27 64 16 29 38 3.2 6.3 18.5 48 28.5 68 1 -20 34 3.2 6.3 19.5 50 29.5 70 1 _ 40 4.2 7.8 21 54 31 74 25 1 -44 7.8 24.5 32 4.2 1 63 34.5 83 14 _ 52 10.3 26 66 86 40 14 6.2 1.6 36 -62 10.8 1.6 28 74 38 94 50 19 _ 6.2 75 6.2 10.8 1.6 32 82 42 102 63 20 _ 94 13.8 1.6 41 104 51 124 80 8.2 27 _ 114 10.2 17.3 2 51 126 61 146 100 26 _

3. Without magnet with stroke=5mm, EE=Rc1/4

Long stroke without counter bore With magnet type: The stroke length must be over 100mm. Without magnet type: The stroke length must be over 110mm. ϕ 12~ ϕ 100

