# MCJA Multiple position

### **COMPACT CYLINDER**



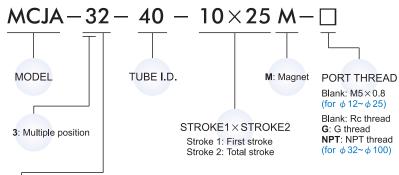


### **Specification**

Мо	del	MCJT-3*									
Acting type		Do	Double acting / Single acting Double							ble a	cting
Tube I.D. (n	nm)	12	16	20	25	32	40	50	63	80	100
Port size			M5	×0.8		Rc	1/8	Rc	1/4	Ro	3/8
Medium			Air								
Operating	Double acting	0.0	5~1	0.0	03~1			0.0	0.02~1		
pressure (MPa)	Single acting	0.2~1		0.15~1		0.1~1			_		
Proof press	ure	1.5 MPa									
Ambient ter	nperature	-5~+60°C (No freezing)									
Available sp	peed range	50~500 mm/sec									
Sensor swit	ch ( <u>*</u> )			RC	B, R	CE, F	RCE′	1, RC	)EP		

RCB, RCE, RCE1, RDEP specification, please refer to page 8-8, 10,
15.

### **Order example**



ST	STYLE										
Со	Code Symbol		Description								
3	1		Double acting / Male thread								
3	2		Double acting / Female thread								
3	5		Single acting / Normally returned male thread								
3	6		Single acting / Normally returned female thread								

\* Order example for special specification, refer to page 0-7.

### **Double acting - Table for standard stroke**

Tube I.D.	Stroke (mm)	Max. stroke (without magnet)
φ 12,16	5, 10, 15, 20, 25, 30	300
φ 20,25,32 φ 40,50,63,80	5, 10, 15, 20, 25, 30, 35, 40, 45, 50	300
φ 100	5, 10, 15, 20, 25, 30, 35, 40, 45, 50	125

 Stroke out of specification is also available. Please consult us if stroke out of specification.

### Single acting - Table for standard stroke

Tube I.D.	Stroke (mm)
φ 12, 16, 20, 25, 32, 40	5, 10, 15, 20, 25, 30
φ 50	5, 10, 15, 20

• Stroke out of specification is also available. Please consult us if stroke out of specification.

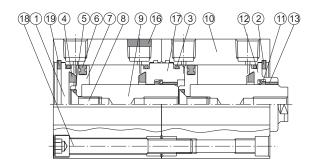


# MCJA Multiple position Inside structure & Parts list

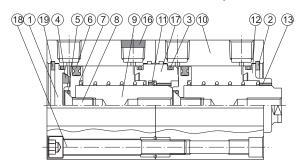


### **COMPACT CYLINDER**

### Double acting



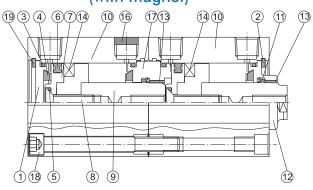
### Single acting Normally returned



#### Seal kit

	Rod p	acking	Piston <sub>I</sub>	packing	Cover ring	Piston gasket
Acting	Double	Normally	Double	Single	Double action	Double action
type	action	returned	action	action	Single action	Single action
QTY.	2	1	2	2	4	2
12	KSYR-6	KSYR-6	OPA-12	OPA-12	S-12	d4×w1
16	KSYR-6	KSYR-6	OPA-16	OPA-16	S-14	d4×w1
20	KSYR-8	KSYR-8	OPA-20	OPA-20	S-18	d6×w1
25	KSYR-10	KSYR-10	OPA-25	OPA-25	S-22	d8×w1
32	KSYR-12	KSYR-12	OPA-32	OPA-32	d28×w2	S-9
40	KSYR-16	KSYR-16	OPA-40	OPA-40	S-36	S-9
50	KSYR-20	KSYR-20	OPA-50	OPA-50	AS-31	S-16
63	KSYR-20	-	OPA-63	ı	AS-35	S-16
80	ORA-25	_	OPA-80	_	AS-41	d20×w1
100	SDR-30	_	OPA-100	_	S-95	S-26

# Double acting (with magnet)



#### **Material**

No.	Part name	ube I.D.	12	16	20	25	32	40	50	63	80	100	Q'y	Component parts (inclusion)	Repair kits (inclusion)
1	Head cove	r	Aluminum alloy								1	•			
2	Snap ring(F	ront end)	SUS	Spring	steel	SI	JS		Spr	ing s	teel		1	•	
3	Cover ring						NE	3R					4	•	•
4	Cushion pa	cking	_	_				NE	3R				4	•	•
5	Piston gasl	ket					NE	3R					2	•	•
6	Piston pack	king					NE	3R					2	•	•
7	Piston					Alι	ıminı	ım al	loy				2	•	
8	Screw	With magnet		SI	JS		SCM						2	•	
	OCICW	Without magnet With	SCM	SCM SUS				SCM					2	•	
9	Piston rod		SUS Carbon steel							2					
	1 101011100	Without magnet	SU	SUS Carbon steel							2				
10	Body			Aluminum alloy							2				
11	Rod packin	ıg		NBR							2(*)	•	•		
12	Rod cover			Aluminum alloy								1	•		
13	Bush				_			В	earin	g allo	у		2	•	
14	Magnet ring	g				Ma	gnet	mate	rial				2	•	
15	Spring				,	SWP	)				_		2	•	
16	Silencer		Brass —							1	•				
17	Center cov	er	Aluminum alloy								1	•			
18	Screw			SCM							2	•			
19	Snap ring(F	Rear end)			SUS				Spr	ing s	teel		1	•	

# Order example Component parts

Tube I.D.	Component parts
φ12	CP-MCJA-3-12(M)
φ16	CP-MCJA-3-16(M)
φ20	CP-MCJA-3-20(M)
φ25	CP-MCJA-3-25(M)
φ32	CP-MCJA-3-32(M)
φ40	CP-MCJA-3-40(M)
φ 50	CP-MCJA-3-50(M)
$\phi$ 63	CP-MCJA-3-63(M)
φ80	CP-MCJA-3-80(M)
$\phi$ 100	CP-MCJA-3-100(M)

M: With magnet

#### Repair kits

Tube I.D.	Repair kits
φ12	PS-MCJA-3-12
φ16	PS-MCJA-3-16
φ20	PS-MCJA-3-20
φ25	PS-MCJA-3-25
φ32	PS-MCJA-3-32
φ40	PS-MCJA-3-40
φ 50	PS-MCJA-3-50
φ63	PS-MCJA-3-63
φ80	PS-MCJA-3-80
φ 100	PS-MCJA-3-100



<sup>※</sup> Single acting / Normally returned, Q'y=1.

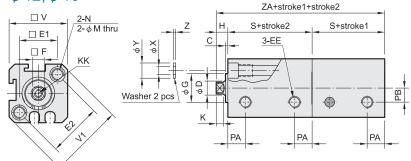
# MCJA Double action / Female thread $\phi$ 12~ $\phi$ 100



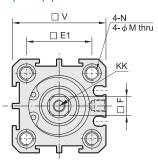
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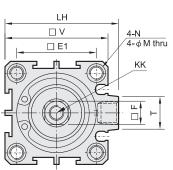


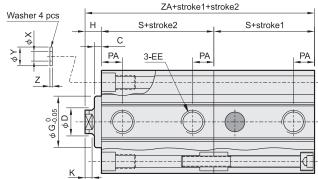


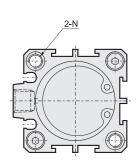
### $\phi$ 20, $\phi$ 25



### $\phi 32 \sim \phi 100$







 Stroke1: First stroke Stroke2: Total stroke

Code Tube I.D.	С	D	EE	E1	E2	F	G	Н	K	KK	LH	M	N	PA	РВ
12	1	6	M5×0.8	16.3	23	5	11	5	3	M3×0.5×6 depth	-	4.3	$\phi$ 6.5 $ imes$ 4.5 depth $\cdot$ M5 $ imes$ 0.8 $ imes$ 7.5 depth	6.5	6
16	1.5	6	M5×0.8	19.8	28	5	11	5.5	3	$M3 \times 0.5 \times 6$ depth	_	4.3	$\phi$ 6.5 $ imes$ 4.5 depth $\cdot$ M5 $ imes$ 0.8 $ imes$ 7.5 depth	7	6.5
20	1.5	8	M5×0.8	24	_	6	15	5.5	3	M4×0.7×8 depth	_	4.3	$\phi$ 6.5 $ imes$ 4.5 depth $\cdot$ M5 $ imes$ 0.8 $ imes$ 7.5 depth	7.5	_
25	2	10	M5×0.8	28	_	8	17	6	3	$M5 \times 0.8 \times 10$ depth	-	5.1	$\phi$ 9 $ imes$ 7 depth $\cdot$ M6 $ imes$ 1.0 $ imes$ 10 depth	8	_
32	3	12	Rc1/8( <u>%</u> 1)	34	_	10	22	7	3	M6×1.0×12 depth	48.5	5.1	$\phi$ 9 $ imes$ 7 depth $\cdot$ M6 $ imes$ 1.0 $ imes$ 10 depth	9	_
40	3	16	Rc1/8( <u>%</u> 1)	40	_	14	28	7	3	M8 × 1.25 × 12 depth	56.5	6.9	$\phi$ 10.5 $ imes$ 8 depth $\cdot$ M8 $ imes$ 1.25 $ imes$ 12 depth	10	_
50	4	20	Rc1/4( <u>*</u> 2)	48	_	17	38	9	3	M10×1.5×15 depth	70	6.9	$\phi$ 11 $ imes$ 8.5 depth $\cdot$ M8 $ imes$ 1.25 $ imes$ 16.5 depth	10	_
63	4	20	Rc1/4( <u>*</u> 2)	60	_	17	40	9	3	M10×1.5×15 depth	83	6.9	$\phi$ 11 $ imes$ 8.5 depth $\cdot$ M8 $ imes$ 1.25 $ imes$ 16.5 depth	12	_
80	5	25	Rc3/8( <u>%</u> 3)	74	_	22	45	11	4	M14 × 1.5 × 20 depth	102	10.5	$\phi$ 14 $ imes$ 10.5 depth $\cdot$ M12 $ imes$ 1.75 $ imes$ 12 depth	13	- 1
100	5	30	Rc3/8( <u>%</u> 3)	90	_	27	55	12	4	M18×1.5×20 depth	122	12.3	$\phi$ 18.5 $ imes$ 13 depth $^{,}$ M14 $ imes$ 2 $ imes$ 17 depth	17	_

**※1.** Without magnet with stroke=5mm, EE=M5 × 0.8 ※3. Without magnet with stroke=5mm, EE=Rc1/4

※2. Without magnet with stroke=5mm, EE=Rc1/8

Code	т	v	V1	Х	Υ	z	Without	magnet	Magnet		
Tube I.D.	' '	v	V 1	^	1		S	ZA	S	ZA	
12		25	32	3.2	6.3	1	17	39	27	59	
16	_	29	38	3.2	6.3	1	18.5	42.5	28.5	62.5	
20	_	34	_	3.2	6.3	1	19.5	44.5	29.5	64.5	
25	_	40	_	4.2	7.8	1	21	48	31	68	
32	14	44	_	4.2	7.8	1	24.5	56	34.5	76	
40	14	52	_	6.2	10.3	1.6	26	59	36	79	
50	19	62	_	6.2	10.8	1.6	28	65	38	85	
63	20	75	_	6.2	10.8	1.6	32	73	42	93	
80	27	94	_	8.2	13.8	1.6	41	93	51	113	
100	26	114	_	10.2	17.3	2	51	114	61	134	

### Long stroke

without counter bore

With magnet type: The stroke length must be over 100mm. Without magnet type:

The stroke length must be over 110mm.

 $\phi$  12~ $\phi$  100



